

SPARTAN JR.

ALUMINUM CONVERTIBLE TRUCK ASSEMBLY INSTRUCTIONS WESCO PART NO. 220000

STEP 2E

HANDLE

6MM x 43 MM BOLT

NYLOC NUT

STEP 2C

WASHER

BOTH SIDES

STEP 2D

COTTER PIN

BOTH SIDES

STEP 2B

SPRING PIN

BOTH SIDES

STEP 2A

AXLE

STEP 1

FRAME

INSIDE REINFORCEMENTS

AXLE SUPPORT (R.H.) & (L.H.)

8 MM x 55 MM BOLT

NYLOC NUT

NOSEPLATE

Step 1 - Assemble the noseplate, right axle support, left axle support, and inside reinforcements to frame with 8 mm bolts as shown. Be sure to insert reinforcements between noseplate and frame before inserting bolts. Thread nylock nuts onto 8 mm bolts and tighten.

Step 2 - A - Insert axle through axle supports, using the higher of two hole positions.

B - On inside axle holes insert spring pins through axle so the pins rest in the slots of axle supports to prevent rotation.

C - Slide (1) washer on each end of axle, then wheels, then another washer.

D - Insert cotter pin through hole at each end of axle and bend one leg.

E - Rotate both handles so they are pointing upward. Align holes and assemble with 6mm hardware supplied.

Step 3 - Check air pressure in tires, maintain (30) PSI.

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