



Step 1 Bolt (with 5/16" screws) noseplate (151521), right axle support (151508), left axle support (151509), and inside reinforcements (151532) to frame (151519) as shown. Be sure to insert reinforcements between noseplate and frame before inserting bolts.

Step 2A Insert axle (151516 or 151517) through axle supports using holes furthest from frame for 10" wheels, and holes closer to frame for 8" wheels

2B Insert spring pins through axle in slot of axle supports to help prevent rotation of axle.

2C Slide washers on each end of axle (2 washers for R2 wheels), then wheels, and washers again.

2D Insert cotter pins through holes at end of axle and bend enough to keep from falling out.

Step 3 Install handle(s) and end caps (151539) to top of frame as shown. On 450 Series, upper reinforcement (151513) is held on with same bolts as handle.

\* Included in Frame Hardware Kit #151520 for 410, 420 & 470 Series, #151535 for 450 Series.

\*\*Included in #151526 Axle Hardware Kit.