

3 TON JACK SEAL KIT (TAIWAN) - P/N 270234

(FOR HYDRAULIC PUMP 150271)

REFER TO SKETCH EGK020295-1

A. TOP CAP
ASSEMBLY:

The following are parts of the Top Cap Assembly and must be included in the seal kit. Do NOT include the steel top cap in the seal kit.

- "A1": "O" Ring (black rubber) - 1 each.
*Positioned into groove of the inside diameter of the top cap.
- "A2": White Plastic Seal Ring - 1 each.
*Positioned into the base of the top cap.

B. MAIN PISTON
ASSEMBLY:

The following parts are hand pressed onto the end of the Main Piston. These parts must be provided in the seal kit. Do NOT include the Main Piston as part of the seal kit.

- "B1": "O" Ring (black rubber) - 2 each.
*Positioned into grooves of the metal sleeve.
- "B2": White Plastic Cup - 1 each.
*Positioned so that cup end seats down onto the black plastic cup.
- "B3": Black Plastic Cup - 1 each.
*Positioned with flared end "down" (see sketch).

C. OUTSIDE BODY
ASSEMBLY:

Include the following parts only in the seal kit:

- "C1": Plug (black rubber) - 1 each.
*Positioned into the outside body.
- "C2": White Plastic Seal Ring - 1 each.
*Positioned into the groove of the base.

D. PUMPING PISTON
ASSEMBLY:

The following items only are included in the seal kit:

- "D1": White Plastic Ring - 1 each.
*Positioned on the end of the pumping piston.
- "D2": Black Plastic Cup - 1 each.
*Hand pressed onto the pumping piston with flared end "down" (see sketch).
- "D3": "O" Ring (black rubber) - 2 each.
*Positioned into groove of the inside diameter of the body.

E. BODY ASSEMBLY:

The following parts only are included in the seal kit:

- "E1": Dished Metal Ring - 1 each.
*Positioned with dished side "down" on body (see sketch).
- "E2": "O" Ring (black rubber) - 1 each.
*Positioned onto threads of the body.

F. BASE ASSEMBLY:

The following parts only are included in the seal kit:

- "F1": Black Rubber Seal - 1 each.
*Positioned into the base (see sketch).
- "F2": Drain Plug - 1 each.
*Positioned into the base (see sketch).

Ed Korchok
Manufacturing Engineering Dept.
February 2, 1995

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